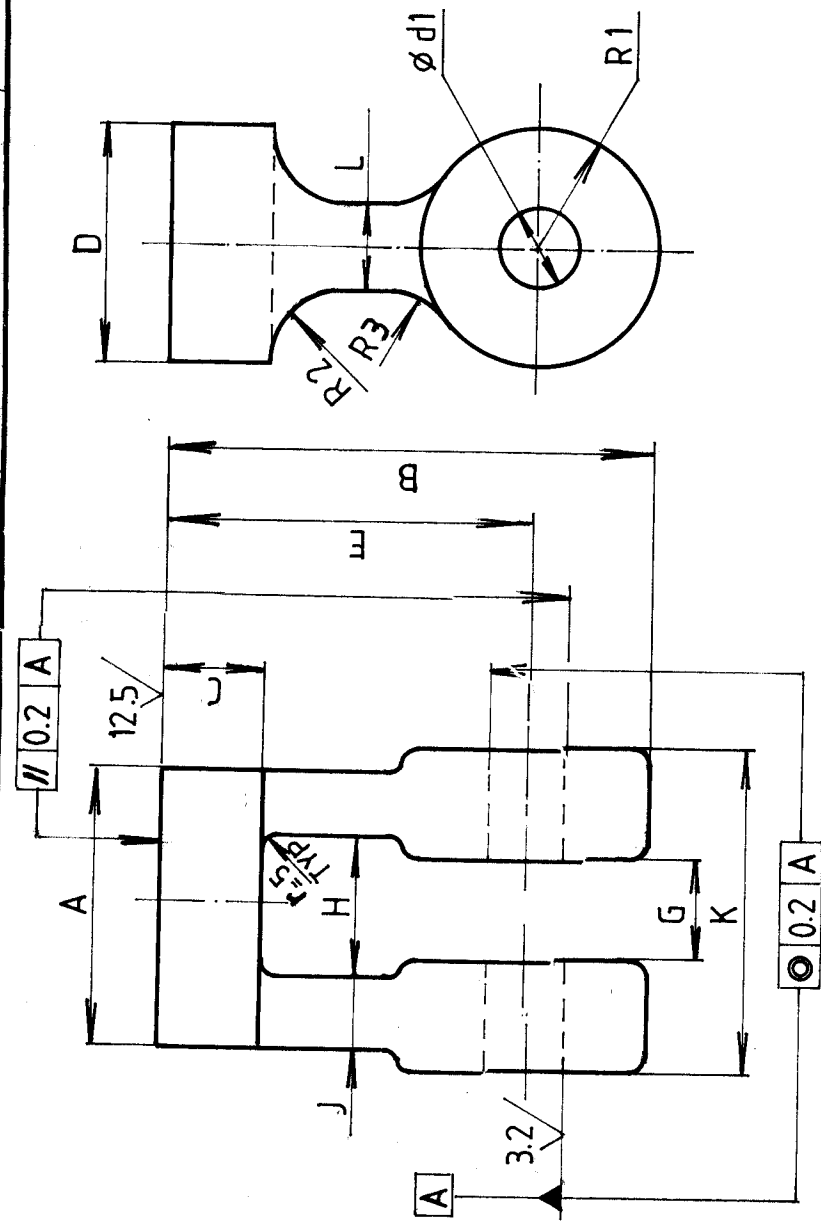


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20 / 1E166-666-08-E
DRAWING

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)



VAR.NO	TYPE	A	B	C ⁺¹ ₋₀	D ⁺¹ ₋₀	E ⁺¹ ₋₀	G ⁺¹ ₋₀	H ⁺¹ ₋₀	J ^{+0.5} ₋₀	L ⁺¹ ₋₀	R1	R2	R3	K	ød1 ^{+0.2} ₋₀	BIN.CODE	WT(Kg)	REMARKS
01.	WCA-1	32.5	82	15	24	70	12	16.5	8	12	12	6	3	34	12.5	92-821-349	0.20	
02.	WCA-2	42.0	96	20	32	80	17	20	11	15	16	8.5	4	44	16.5	92-821-350	0.41	
03.	WCA-3	55.0	113	25	46	90	20	23	16	21	23	12.5	6	57	20.5	92-821-351	1.03	
04.	WCA-4	65.0	136.5	30	53	110	22	27	19	25	26.5	14	7	68	24.5	92-821-352	1.69	
05.	WCA-5	72.0	162	35	64	130	27	34	19	29	32	17.5	8	80	33.5	92-821-353	2.46	
06.	WCA-6	84.0	190	40	80	150	32	40	22	36	40	22	10	93	40.5	92-821-354	4.23	
07.	WCA-7	101.0	215	50	90	170	37	47	27	40	45	25	10	111	45.5	92-821-355	6.78	

NOTE:

- 01. MATERIAL: IS 961-540 WHT OR SA-105 OR EQUIVALENT.
- 02. CLEVIS SHALL BE SHOT BLASTED AND ZINC DUST PRIMER COATED TO A DEPTH OF 40µm.

STANDARD

TYPE OF PRODUCT OR NAME OF CUSTOMER /PROJECT

		Bharat Heavy Electricals Ltd., PIPING CENTRE MADRAS 600 017		DRN	NAME	DATE	NO. OF
DEPT.	GRADE OF	SCALE	WEIGHT (Kg)	CHD.	R. SRINIVASAN.	19/12/99	VAR.
CODE	UNTOL. DIM. C/M/F	NTS	REFER TABLE	APPD.	R. ANANTH.		
REV		DATE	ALTERED R. SRINIVASAN.	REF. TO ASSY./OLD DRG.		ITEM	
02	17.02.90	CHECKED S. JAYAKUMAR.				No.	
DRG REDRAWN TO HAVE INDIVIDUAL FORGINGS.							
REV	DATE	ALTERED R. SRINIVASAN.					
01	08.02.89	CHECKED: V. KRAMAN.					
BIN CODE REVISED.							
TITLE		DRAWING No.		REV.			
WELD ON CLEVIS.		3-80-999-99131.		02			